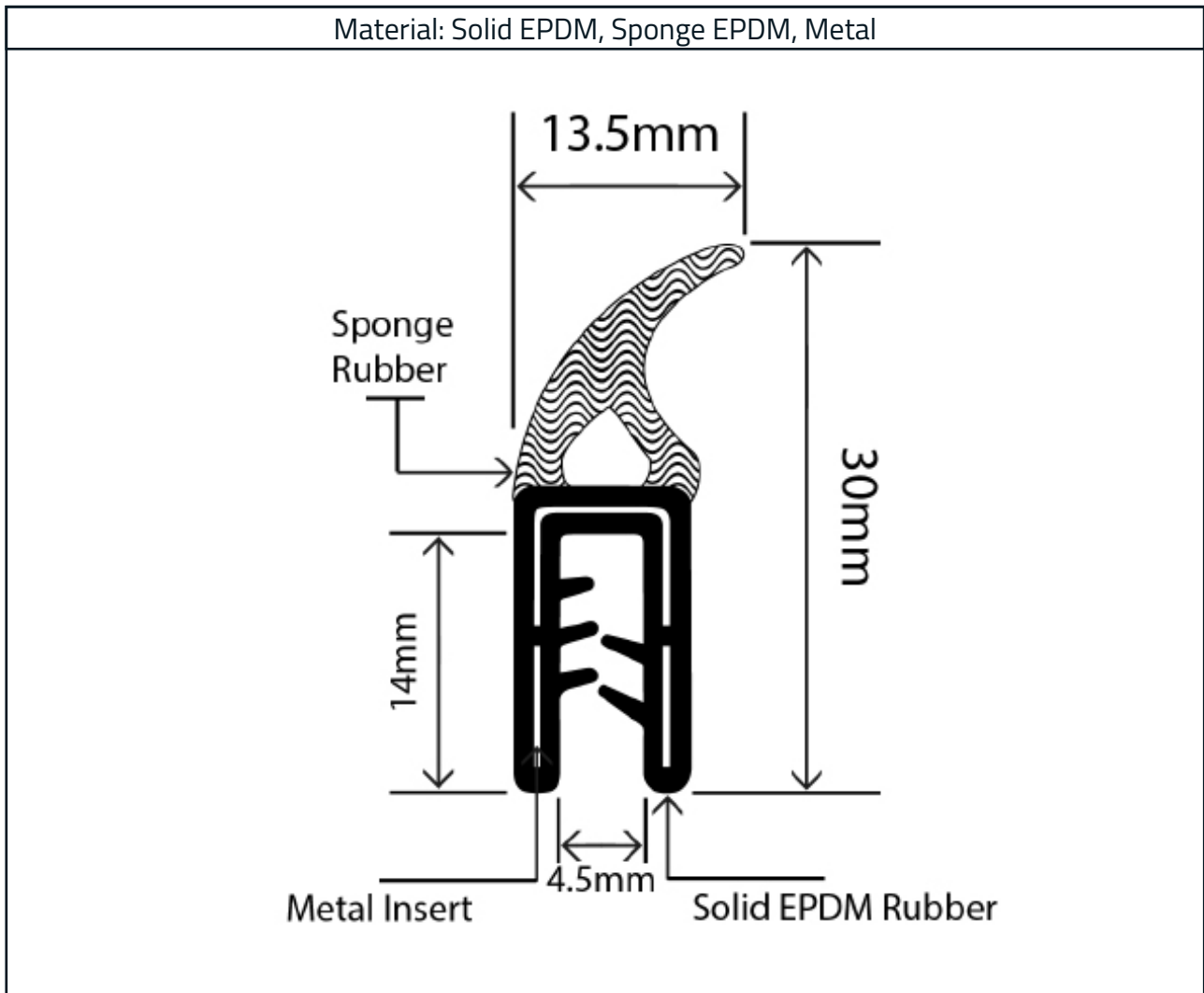


## Self Grip Top Seal 13.5mm x 30mm

Product Code: RCTS13.5X30L



### Measurements:

Height	Width	To Fit Panel
30mm	13.5mm	1.6mm - 3mm

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## Material Specification - Solid Rubber Body

Our self grip top seal profiles are manufactured using a combination of solid rubber and sponge rubber with a metal carrier. These profiles provide dual functionality; they provide a sealing function while also covering sharp or unfinished edges. The hollow sponge rubber sections are extremely flexible and are suitable for sealing doors, hatches and numerous other applications.

## Recommended Compression

The compression of our top seal profiles should not exceed a maximum of 50%, as otherwise the compactness and the restoring force are affected. In practice, the profile should ideally be compressed between 30-40%.

## Material Specification - Solid Rubber Body

Properties	Test Method	Values
Polymer	-	EPDM
Hardness (Shore A)	ASTM D2240	80° +/- 5°
Tensile Strength	ASTM D412	80 kg/cm <sup>2</sup> (min)
Tear Resistance	ASTM D624	3 kg/mm (min)
Brittle Point	ASTM D746	-40°C
<b>Air Ageing (70hrs @ 70°C)</b>		
Compression Set	ASTM D395 Type B	40% (max)
Change in Shore Hardness	-	+2°
Change in Tensile Strength	-	+15%
Ozone Resistance (70hrs @ 50°C, 50 pphm ozone concentration with 20% elongation)	ASTM D1149	No cracks

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## Material Specification - Sponge Rubber Seal

Properties	Test Method	Values
Polymer	-	EPDM
Volume Mass (Indicative)	-	550 - 600 g/cm <sup>3</sup>
Brittle Point	ASTM D746	-40°C
Ozone Resistance (70hrs @ 50°C, 50 ppm ozone concentration with 50% elongation)	ASTM D1149	No cracks
Water Absorption (22hrs @ 23°C)	ASTM D1056	1.2% (max)
Tensile Strength	ASTM D412	7 - 10 kg/cm <sup>2</sup>
Tear Resistance	ASTM D624	0.6 / 0.8 kg/mm

## Material Specification - Metal Carrier

Properties	Test Method	Values
H.R.B (Rockwell Hardness)	-	80 - 90
Tensile Strength	-	50 kg/mm <sup>2</sup> (min)
Type: Fe 50 – UNI 5961 – 67		

## Profile Properties

Properties	Test Method	Values
Compression Set (7 days @ 70°C)	ASTM D1056	50% (max)
Stain of the Material in Contact with Organic Finished - Migration Stain - Contact Stain	ASTM D925	Satisfactory Satisfactory
Colour Fastness	ASTM D750	Satisfactory
Operating Temperature Range	-	-40°C to +80°C



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